



**Electric insulation resistance** pursuant to EN 61515, Article 5.3.2.4:

min. 1000 MΩ, at ambient temperature 20±15°C and max. 80% relative humidity, test voltage 500 V DC

**Power supply of converter:**

DC 24 V from source SELV, e.g. INAP 16 and INAP 901

**Other data of converter:** refer to the enclosed manual

**Display:** LED display to loop 4-20mA

other data refer to enclosed manual

**Ingress protection** pursuant to EN 60529

IP 68, 1m, 30 min

**Operation position:**

discretionary; the outlet shall not be situated upwards

**Type of operation:** continuous

**Sensor weight:**

With ball head (Al alloy), adapter 135 mm, measuring insert Ø6 and nominal length 250 mm approx. 0.93 kg

**Applied materials:**

Stem tube of measuring insert	for thermocouple of type "J"	Steel 1.4541
	for thermocouple of type "K"	INCONEL 600
Adapter		Steel 1.4541
HEAD		Aluminium alloy painted with polyester paint
		Steel 1.4401
Sealing of lid of head and gland		Oil-resistant rubber
Head terminals of terminal board		Brass with Ni surface
Connecting items of sensor		Stainless steel

## OPERATION CONDITIONS

The environment is defined by the group of parameters and their severity grades IE 36 pursuant to EN 60721-3-3 and the following operation conditions.

**Ambient temperature for head and outlet of the sensor:**

- for design without converter  $-50\text{ °C} \leq T_a \leq 85\text{ °C}$
- for design with converter pursuant to the type of converter (refer to the enclosed converter manual) max.  $-50\text{ °C} \leq T_a \leq 75\text{ °C}$
- for design with converter and display pursuant to the type of converter and display (refer to the enclosed converter and display manual) max  $-50\text{ °C} \leq T_a \leq 75\text{ °C}$

**Maximum surface temperature of the sensor:**

it complies with maximum temperature of measured medium

**Maximum surface temperature** for equipment operating in the environment with a threat of explosion of gases, steam and mist pursuant to EN 60079-0 and temperature class of the sensor are determined in dependency on the temperature of measured medium pursuant to the following table:

Temperature class	Maximum surface temperature	Maximum temperature of measured medium
T6	85°C	80°C
T5	100°C	95°C
T4	135°C	130°C
T3	200°C	195°C
T2	300°C	290°C
T1	450°C	440°C

**Maximum permitted surface temperature** for the equipment operating in the environment with a threat of explosion of dust pursuant to EN 61241-14:

a) Temperature limitation due to occurrence of stirred dust:

$$T_{\max} = 2/3 T_{ci}$$

where  $T_{ci}$  is the temperature of ignition of stirred dust

b) Temperature limitation due to occurrence of layers of dust to 5mm thickness:  $T_{\max} = T_{5\text{mm}} - 75\text{ °C}$

where  $T_{5\text{mm}}$  is the temperature of ignition of dust layer 5mm thick

c) Dust layers over 5 mm – refer to EN 61241-14

**Maximum permitted surface temperature is defined by the lower value of the values specified above.**



### WARNING



The user shall guarantee that the maximum surface temperature of any part of the sensor does not exceed the temperatures of ignition of any gas, steam or dust, which can occur, due to effects of external thermal sources.

**Relative ambient humidity:**

- 10 to 100 % with condensation, with upper limit of water content 29 g H<sub>2</sub>O/kg of dry air
- For design with converter pursuant to type of converter (refer to enclosed converter manual)
- For design with converter and display (refer to enclosed converter and display manual)

**Atmospheric pressure:** 70 to 106 kPa

**Vibrations:**

Sensor	with converter		without converter	
	Nominal length L [mm]	110, 140, 170	200, 260	110, 140, 170
Frequency range [Hz]	10 to 500			
Drift amplitude [mm]	0.2	0.15	0.5	0.2
Acceleration amplitude [ms <sup>-2</sup> ]	29.4	19.6	68.7	39.2

**Maximum speed of flow of liquids:**

pursuant to the parameters of the thermowell used by the customer

## METROLOGICAL DATA

**Sensing probe:** measuring thermocouple J (Fe-CuNi) or K (NiCr-NiAl) pursuant to EN 60584-1, Ø 6 or Ø 3 mm, tolerance class 2 or 1, single with insulated measuring end or double with independent measuring end

**Output signal**

of analogue converter (linear with thermoelectric voltage):

4 to 20 mA

of programmable converter (linear with measured temperature):

4 to 20 mA (+ digital for HART protocol)

**Calibration depth of immersion of the measuring insert of the sensor**

for temperature points within range -70 to 250°C:

200 mm (min. 160 mm)

for temperature points above 250°C:

300 mm (min. 260 mm)

The distance of the flange of the measuring insert from the level of medium in the calibration bath shall be at least 40 mm at temperatures to 250°C and min. 70 mm at temperatures above 250°C.

**Temperature response time** pursuant to EN 60751 in whirling water for measuring insert Ø 6 mm (characteristic value): without thermowell (independent measuring insert)

$\tau_{0.5}$  5.5 s

with thermowells pursuant to DIN 43772, shape 4

(L = 110, 140, 170)  $\tau_{0.5}$  85 s

$\tau_{0.9}$  250 s

with thermowells pursuant to DIN 43772, shape 4

(L = 200, 260)  $\tau_{0.5}$  53 s

$\tau_{0.9}$  115 s

**Temperature response time** pursuant to EN 60751 in whirling water for measuring insert Ø 3 mm (characteristic value):

Without thermowell (independent meas. insert)

$\tau_{0.5}$  2 s

$\tau_{0.9}$  4 s

## DESIGNATION:

**Data of head label**

- Trademark of the manufacturer
- Made in Czech Republic
- Type of thermoelectric sensor / tolerance class
- Measuring range or set-up converter range
- Product ordering number
- Ingress protection
- Serial number
- Output signal 4 to 20 mA (design with converter)
- Ambient temperature
- Designation of non-explosiveness:
  - ⊕ II 2 G Ex db IIC T1...T6 Gb
  - ⊕ II 2 D Ex tb IIIC T=T media Db
- EU-Type Examination Certificate number
- Designation of non-explosiveness and EU-Type Examination Certificate number (for design with converter Ex ia)
- CE mark 1026

**Data on label of measuring insert**

- Trade mark
- Sensor type / tolerance class
- Serial number

**Data on converter label**

- Trademark
- Sensor type
- Pre-set temperature range
- Designation of non-explosiveness and EU-Type Examination Certificate number for design with converter Ex ia
- CE mark with identification number of the notified person (for design with converter Ex ia)

**Data on display**

- Trademark
- CE mark

**DELIVERY**

Unless agreed otherwise with the customer, each delivery includes

- Delivery note
- Sensor pursuant to the purchase order
- Sealing ring
  - o Cu 18x22x1.5 (ČSN 02 9310.2) for connecting thread M18x1.5,
  - o 21x27 TPD 62-014-91 for connecting thread M20x1.5 and G ½
  - o 14x20 TPD 62-0114-91 for connecting thread M14x1.5
 (for thread 1/2-14NPT, the sealing ring is not delivered)
- Allen key 1.5 mm
- Separately ordered accessories; pursuant to the catalogue of, type 991:
  - o Suitable thermowells and nipples
  - o Suitable cable gland. An instruction sheet is delivered with each cable gland
- Optional accessories to the sensor with programmable converter
  - o Configuration (parameterization) programme pursuant to the required converter
  - o Communication modem (for serial port RS 232C) pursuant to the required converter
- Accompanying technical documentation in Czech
  - o Product manual
  - o Product quality and completeness certificate, which also serves as the warranty certificate
  - o EU Declaration of Conformity

If it is established in the purchase contract or agreed otherwise, the following documentation can be also delivered with the product

- Calibration sheet (for uncertified calibrated design)
- Test report about the seismic and the vibration qualification
- Copy of EU-Type Examination Certificate pursuant to the Directive No 2014/34/EU for fixed closure and dust-tight closure
- Copy of EU-Type Examination Certificate pursuant to the Directive No 2014/34/EU for design with converter Ex ia

**CERTIFICATION**

- Non-explosiveness Ex ia, EU-Type Examination Certificate pursuant to the Directive 2014/34/EU FTZU 08 ATEX 0199X with supplementary No. 1 and 2
- Non-explosiveness Ex ia, EU-Type Examination Certificate pursuant to the 2014/34/EU (pursuant to the type of the converter and display)

**CALIBRATION**

It is realized pursuant to TPM 3322-94 and in compliance with EN 60584-1 and, usually in three temperature points evenly distributed within the operation range of the sensor or in the points according to the requirement of the customer. Calibration sheets with measured data are issued for calibrated sensors.

**PACKING**

Both sensors and accessories are delivered in a packing ensuring resistance to the impact of thermal effects and mechanical effects pursuant to controlled packing regulations.

**TRANSPORT**

The sensors may be transported on conditions corresponding to the set of combinations of classes IE 21 pursuant to EN 60721-3-2 (i.e. by airplanes and trucks, in premises that are ventilated and protected against atmospheric conditions).

**STORAGE**

The products may be stored on conditions corresponding to the set of combinations of classes IE 12 pursuant to EN 60721-3-1, but with ambient temperature from -20 to 70 °C (i.e. in places without control of temperature and humidity, with danger of occurrence of condensation, dropping water and formation of ice, without a special threat of an attack with biological agents, with vibrations of small significance and not situated close to sources of dust and sand).

**RELIABILITY**

Indicators of reliability in operation conditions and ambient conditions specified herein

- Medium time of operation between failures 96 000 hours (inf. value)
- Expected service life 10 years

**ORDERING TEMPERATURE SENSORS**

The purchase order shall specify

- Name
- Product ordering number
- Additional requirements for sensor design pursuant to Table 2
- Request for other documentation pursuant to Table 2
- Measuring range
- If calibration is required and in what temperature points
- If the delivery of a thermowell and a nipple pursuant to the type 991 is required for the sensor as accessories
- If the delivery of gland for output cable pursuant to the type 991 is required for the sensor as accessories
- If optional accessories to the sensor with programmable converter is required
- Request for other documentation according to Article DELIVERY
- Other (special) requirements
- Number of pieces

Behind the ordering number specified pursuant to the above mentioned table, the customer shall identify the required range of measured temperature (i.e. lower and upper temperature limits in °C) and, as the case may be, other non-standard required parameters for converter configuration (e.g. indication of sensor tripping, dampening, required designation - tagging etc.).

**PURCHASE ORDER EXAMPLE****Standard design:**

Thermoelectric temperature sensor Ex d (Ex t) to thermowell DIN  
Without converter  
333 410 111 K2/J1/Q4  
Calibration points 250, 350 and 450°C  
Range -70 to 450°C  
6 pcs

**Special requirement:**

Thermoelectric temperature sensor Ex d (Ex t) to thermowell DIN  
With converter  
333 910 211 J2/HCF  
Nominal length L = 380 mm, range 0 to 300°C  
6 pcs

**TABLE 1 - DESIGN OF TEMPERATURE SENSORS Ex d (Ex t) TO THERMOWELL DIN - TYPE 333**

SPECIFICATIONS						ORDERING NUMBER																				
						333	x	x	x	x	x	1	x	x	/xxxxxx	/xxx										
Nominal length L [mm]	110	Length of adapter L <sub>n</sub> [mm]	125	Length of measuring insert L <sub>mv</sub> [mm]	275	1																				
	140		135		315	2																				
	170		125		335	3																				
	200		135			375	4																			
	260					435	5																			
	410					585	6																			
	Other (min. 75) *)							9																		
Nominal length L [mm]	110	Length of adapter L <sub>n</sub> [mm]	65	Length of measuring insert L <sub>mv</sub> [mm]	215	1																				
	140				245	2																				
	170				275	3																				
	200				305	4																				
	260				365	5																				
	410				515	6																				
	Other (min. 75) *)						9																			
Length of adapter	135mm (125mm)					1																				
	65 mm *) max. -70 to 250°C					2																				
	Other **) (min. 65 mm)					9																				
Thermowell material	without thermowell					0																				
Connecting thread	M18 x 1.5 / Ø6mm	ø tube of measuring insert	6 ± 0,1		1																					
	M20 x 1.5 / Ø6mm				2		1																			
	G1/2 / Ø6mm				3																					
	M14 x 1.5 / Ø3mm *)				3 ± 0,1		4																			
	1/2-14NPT / Ø6mm				6 ± 0,1		5																			
	Other *)						9																			
Head of sensor with thread for gland Ex d (Ex t)	Aluminium alloy painted with blue epoxy colour			M20x1.5								1														
				1/2-14NPT											2											
	Corrosion-resistant steel 1.4401			M20x1.5																						
				1/2-14NPT																						
Tube of measuring insert [mm]	Ø6 ± 0,1																									
	Ø3 ± 0,1 (only with connecting thread M14 x 1,5)																									
Thermocouple	K																									
	J																									
	Other *)																									
Accuracy class	1 *)																					1				
	2																					2				
Design of measuring ends of thermocouple pursuant to figure 3	Single thermocouple, insulated end																					/JI				
	Double thermocouple, independent end																						/DU			
Converter (design of thermocouple measuring ends: single thermocouple, isolated end)	Converter type		Galvanic separation	Ex ia	Range [°C]																					
	Analogue linear output signal with thermoelectric voltage	APAQ-HCF			Adjustable range																		/HCF			
		APAQ-HCFX		•																				/HCFX		
	Programmable linear output signal with temperature	TH 200	•		Programmable range																		/TH200			
		TH 200-ex	•	•																				/TH200X		
		IPAQ-H	•																					/IPAQH		
		IPAQ-HX	•	•																				/IPAQHx		
		MINIPAQ-HLP																						/MINIPAQ		
		IPAQ C330	•																					/C300		
	IPAQ C330X	•	•																			/C300X				
	Programmable with HART protocol linear output signal with temperature	TH 300	•																				/TH300			
		TH 300-ex	•	•																			/TH300X			
		MESO-H	•																				/MESOH			
		MESO-HX	•	•																			/MESOHx			
		248 HA NA	•																				/248HANA			
248 HA I1		•	•																			/248HAI1X				
644 HA NA	•																				/644HANA					
644 HA I1	•	•																			/644HAI1X					
Other *)																						/99				
Without converter (for converter installation by the customer)																						/00				
LED display to loop 4-20 mA (not possible with head from corrosion resistant steel) (only with converter APAQ-HRF, MINIPAQ-HLP)																						LPI-02	/LD			

**Standard design**

\*) Only as a special requirement after an agreement with the manufacturer

\*\*) In case of adapter length below 125 mm (minimum 65 mm), the temperature range is decreased to -70 to 250 °C.

**TABLE 2 – ADDITIONAL REQUIREMENT FOR DESIGN OF TEMPERATURE SENSORS Ex d (Ex t) TO THERMOWELL, TYPE 333**

SPECIFICATIONS			CODE	
CALIBRATION	NUMBER OF CALIBRATION POINTS	CALIBRATION RANGE		
Calibration by TPM 3342-94, define calibration points	3	0 to 800 °C	/Q4	
	3	0 to 1100 °C	/Q42	
	Other	0 to 1100 °C	/Q9	
REQUIREMENT FOR OTHER DOCUMENTATION			USE	
EU Declaration of Conformity			for design with converter	
Copy of EU-Type Examination Certificate acc to the 2014/34/EU (ATEX)			for converter and display Ex ia	
Declaration of Conformity with purchase order 2.1 pursuant to EN 10204				
			/EU	
			/Exi	
			/2.1	

Specify the code behind ordering number. Define calibration points for codes Q4, Q42 a Q9.

**ORDERING ACCESSORIES**

The purchase order shall specify:

- Name
- Ordering number
- Number of pieces

**EXAMPLE OF PURCHASE ORDER**

**Standard design:**

1. Welding thermowell pursuant to DIN shape 4  
991 DIN 407244  
20 pcs
2. Direct nipple for welding thermowell shape 4  
991 NVD4 D24 51  
20 pcs
3. Cable gland  
991 VM 612  
5 pcs

**Special request:**

- Nipple  
991 NVD4 D24 99  
material 1.5415  
6 pcs

**TABLE 3 - OVERVIEW OF DESIGNS AND ORDERING OF WELDING THERMOWELLS PURSUANT TO DIN, SHAPE 4 (4F) PURSUANT TO DIN 43772, TYPE 991 (ordered separately)**

SPECIFICATIONS						ORDERING NUMBER												
						991	DIN	x	x	x	x	x	x					
Cone welding thermowell	Shape 4	pursuant to DIN 43772	Without flange		PN 250			4	0									
	Shape 4F		With flange *) **)					4	F									
	Internal bore [mm]		ø 3,5							3								
			ø 7							7								
	Internal thread	M14x1,5	Internal Ø of thermowell	18	Internal bore [mm]	ø 3,5					3	1						
		M18x1.5		24									2					
		M20x1.5		26			Internal bore [mm]	ø 7						3				
		G 1/2														4		
		1/2 – 14 NPT														5		
	Nominal length of thermowell L [mm]	110	L1 [mm]	65	L2 [mm]	105									1			
		140		65		135									2			
		170		133		165								3				
		200		65		195									4			
		200		125		195										5		
		260		125		255											6	
		410		275		405												7
		Other (max. 410) *)																
	Material of thermowell	1.7335 ***)	Maximum operation temperature [°C]		550											1		
		1.7380 ***)		580												2		
		1.4541 ****)		580													3	
1.4571 ****)		400														4		
1.5415 *) ***)		530															5	
1.4903 *) ****)		620															6	
A105, C22.8 or 1.0460 (P250GH) *) ***)		425															7	
1.4404 *) ****)		550															8	
Other *)															9			

\*) As a special requirement after an agreement with the manufacturer

\*\*) Design of flange (shape, PN, DN and material) pursuant to the requirement of the customer

\*\*\*) Thermowells of these materials cannot be used for zone 0

Surface treatment of thermowells: preservation with grease – oil

\*\*\*\*) For zone 0, it is necessary to use a thermowell from corrosion resistant steel (pursuant to EN 60079-26)

\*\*\*\*) thermowells of these materials are suitable for contact with food

**TABLE 4 – ACCESSORIES - OVERVIEW OF DESIGNS RECOMMENDED SCREW-IN THERMOWELLS SHAPE 6 PURSUANT TO DIN 43772, TYPE 991 (order separately)**

SPECIFICATION					ORDERING NUMBER								
					991	DIN	6	x	x	x	x	x	
Cone screw-in thermowell	thermowell pursuant to DIN 43772		PN 250				6						
	external thread	G1/2							1				
		G1							2				
		M27x2							3				
		G3/4							4				
		M20x1.5							6				
	internal bore [mm]		Ø 7						7				
	internal thread	M18x1.5									2		
		M20x1.5/									3		
		G 1/2/									4		
	Nominal length of thermowell L [mm]	L1 [mm]	110		105								1
			140		135								2
			170		165								3
			200		195								4
			260		255								6
			410		405								7
			other (maximum 1200) *)										9
Material of thermowell			1.4541 ***)		maximum operation temperature [°C]	580							
	1.4571 ***)		400									4	
	other *) **)											9	

\*) upon a special requirement after an agreement with the manufacturer

\*\*) for zone 0, it is necessary to use a thermowell from corrosion resistant steel (pursuant to EN 60079-26)

\*\*\*) thermowells of these materials are suitable for contact with food

**TABLE 5 – ACCESSORIES - OVERVIEW OF DESIGNS RECOMMENDED SCREW-IN THERMOWELLS SHAPE 7 PURSUANT TO DIN 43772, TYPE 991 (order separately)**

SPECIFICATION					ORDERING NUMBER								
					991	DIN	K	x	x	x	x	x	
Cone screw-in thermowell	Shape 7 pursuant to DIN 43772		PN 250				K						
	Internal bore [mm]		Ø 7					7					
	External fixing thread	½ - 14 NPT								5			
		¾ - 14 NPT								7			
		1 - 11,5 NPT								8			
		other *)								9			
	Internal thread for sensor	M18 x1.5									2		
		½ - 14 NPT									5		
		other *)									9		
	Nominal length of thermowell L [mm]	L1 [mm]	110		105								1
			140		135								2
			170		165								3
			200		195								4
			260 *)		255								6
			410 *)		405								7
			Other (maximum 1200) *)										9
			Material of thermowell	1.7335 *) **)		maximum operation temperature [°C]	550						
1.7380 *) **)		580										2	
1.4541 ****)		580										3	
1.4571 ****)		400										4	
1.5415 *) **)		530										5	
1.4903 *) ***)		620										6	
A105, C22.8 or 1.0460 (P250GH) *) **)		425										7	
1.4404 *) ***)		550										8	
Other *)												9	

\*) upon a special requirement after an agreement with the manufacturer

\*\*) surface treatment of thermowells: preservation with grease – oil

\*\*\*) for zone 0, it is necessary to use a thermowell from corrosion resistant steel (pursuant to EN 60079-26)

\*\*\*\*) thermowells of these materials are suitable for contact with food

**TABLE 6 – ACCESSORIES - OVERVIEW OF DESIGNS RECOMMENDED NIPPLES FOR WELDING THERMOWELLS, TYPE 991 (order separately)**

SPECIFICATION					ORDERING NUMBER				
					991	xxx	x	xxx	xx
Nipple pursuant to DIN 43772 for welding thermowell shape 4 pursuant to DIN 43772	Direct nipple					NVD	4		
	Internal bore [mm]	Ø 24		PN	250			D24	
		Ø 26						D26	
	Material	15 128.5 **)		maximum operation temperature [°C]	550				51
		1.4541			550				72
		1.5415 *) **)			530				50
		1.4903 *)			620				71
		A105, C22.8 or 1.0460 (P250GH) *) **)			425				20
		1.4404 *)			550				73
		Other *)							99

\*) upon a special requirement after an agreement with the manufacturer

\*\*) surface treatment of nipples: preservation with grease – oil

**TABLE 7 – ACCESSORIES - OVERVIEW OF DESIGNS RECOMMENDED NIPPLES FOR SCREW-IN THERMOWELLS, TYPE 991 (order separately)**

SPECIFICATION						ORDERING NUMBER						
						991	xxx	x	xxx	xx		
Nipple for screw-in thermowells pursuant to DIN 43772 shape 6 a 7	Direct nipple						NVP					
	Oblique (chamfer 45°)						NVS					
	Internal bore	M20×1,5 G 1/2	for embed sealing ring		PN	40			1	M20 G12		
			M20×1,5 G 1/2	without embed for sealing ring					2	M20 G12		
		M27×2 G 3/4							4	M27 G34		
			3/4 – 14 NPT									N34
		G1								G01		
		Other *)								999		
		Material	1.0308 or 1.0122	surface treatment		preservation with grease – oil	maximum operation temperature [°C]	300 (only PN 40)				M20 G12
												M27 G34
	1.0577											G01
	15 128.5											M27 G34
	1.4541											N34
Other *)					pursuant to material							

\*) upon a special requirement after an agreement with the manufacturer

**TABLE 8 - OVERVIEW OF DESIGNS AND ORDERING OF CABLE GLANDS Ex d (Ex t) BRASS – TYPE 991**

SPECIFICATION								Ordering number			
								991	xx	xxx	
Gland Ex d (Ex t) brass		Cable clamp (clamping module)			Thread	Torque of gland body	For cable Ø [mm]				
Size	Wrench		Size	Dimension							
	A	B		C	Ds						
No. 4	OK 17	OK 24	No. 4	5	20	M20×1.5	30 - 35 Nm	4,5-8.5		VM	458
No. 5	OK 19		No. 5	5	22			7-11		VM	711
No. 6	OK 24		No. 6	6	27.5			10-16		VM	016
No. 4	OK 17		No. 4	5	20	1/2-14 NPT	25 - 30 Nm	4,5-8.5		VK	458
No. 5	OK 19		No. 5	5	22			7-11		VK	711
No. 6	OK 24		No. 6	6	27.5			10-15.5		VK	015

**TABLE 9 - OVERVIEW OF DESIGNS AND ORDERING OF CABLE GLANDS Ex d (Ex t) BRASS – TYPE 991**

These glands will be delivered until stocks sell out

SPECIFICATION								Ordering number			
								991	xx	xxx	
Gland Ex d (Ex t) brass		Cable clamp (clamping module)			Thread	Torque of gland body	For cable Ø [mm]				
Size	Wrench		Size	Dimension							
	A	B		C	Ds						
No. 5	OK 19	OK 24	No. 5	5	22	1/2-14 NPT	25 - 30 Nm	6-12		VM	612

**TABLE 10 –OVERVIEW OF SEALING RINGS TYPE 991 SUPPLIED TO TEMPERATURE SENSORS**

EXTERNAL FIXING THREAD OF TEMPERATURE SENSORS	SEALING RING			
	DIMENSION [mm] Ød x ØD x t	MATERIAL	NUMBER	ORDERING NUMBER
M14 x 1,5	14x20x2	copper thermally insulating insert	1 Pcs	991 TK 14
M18 x 1,5	18x22x1,5	copper		991 TK 18
M20 x 1,5 G1/2	21×27x2	copper thermally insulating insert		991 TK 21
1/2-14NPT	-	-	-	-

The sealing ring is supplied to each sensor by default, only for the sensor with internal thread 1/2-14NPT the sealing ring is not supplied. The sealing ring can also be ordered separately using ordering number

**INSTALLATION AND CONNECTION**

**SENSOR INSTALLATION**

Install the sensors by screwing into the relevant thermowell screwed into the nipple on the piping (technological equipment) or welded into the piping wall. Before the installation, put on the enclosed sealing ring in advance (for thread 1/2-14NPT, the sealing ring is not used). During the installation, torque of 70 Nm is recommended for thread M18 x 1,5, G1/2 and M20 x 1,5, torque of 50 Nm for thread M14 x 1,5 and torque 40 Nm for thread 1/2-14NPT it is.

With respect to maintaining metrological properties and the longest possible service life, it is not recommended to install the sensors in places with high turbulence of the medium, which is caused e.g. by a rapid transition from a small diameter of the piping to a larger one (when failing to comply with the required shape and dimensions of diffuser behind the flow meter), etc. Recommended distance of the temperature sensor from the installation flange of the flow meter is min. 1 m.

**WARNING**

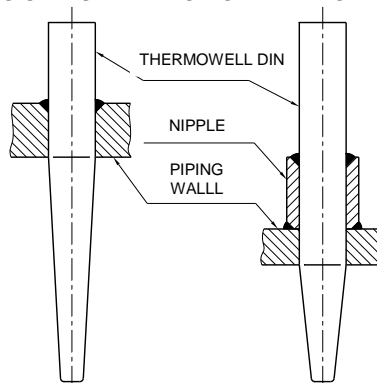
The temperature sensor may be installed to the thermowell located in the zone 0 (20), zone 1 (1) or zone 2 (22), **thermowell for zone 0 must be in accordance with the EN 60079-26.** (See figure 2).

The other parts of the sensor (fitting, adapter, connecting head) may be located in zone 1 (21) or zone 2 (22).

**When installing sensor in the thermowell located in zone 20, a pre-fuse with the following parameters must be used in the converter encoder circuit: Ceramic, quick break (F), short circuit resistance 1500A (H), e.g. ceramic tube fuse Ø5 x 20 mm, F100mA.**

**Distance of the fixed closure Ex d IIC from close structures or between the closures shall be at least 40 mm.**

**The temperature sensor with a paint finish must be installed in an explosive atmosphere with dust so as to avoid the occurrence of creep discharges**

**EXAMPLES OF INSTALLATION OF THERMOWELLS DIN****INSTALLATION OF CABLE GLAND**

Only a certified cable gland shall be used to secure the fixed closure (dust-tight closure) Ex d IIC (Ex tb IIC) with IP 68 protection (see accessories type 991 or another similar gland). For temperature sensors with converter, a barrier cable gland must be used in zone 1 of the IIC gas gauge, or an Ex ia converter.

The gland shall be tightened in the sensor head in the prescribed way.

Torque of outlet body:

- |    |                                    |           |
|----|------------------------------------|-----------|
| a) | for outlet with thread 1/2 - 14NPT | 25 – 30Nm |
| b) | for outlet with thread M20x1.5     | 30 – 35Nm |

Installation of the cable in the outlet, its sealing and securing against pull-out shall be realized pursuant to the instruction sheet of the outlet supplier.

**WARNING**

**Do not use other sealing rings in the outlet than the original ones delivered by the manufacturer. Do not change artificially the outer diameter of the cable e.g. by winding it around with electrical insulating tapes.**

**ELECTRICAL CONNECTION**

The electrical connection may be only realized by qualified workers.

**The sensor installation in conditions with explosive gaseous atmosphere or flammable dust shall comply with the requirements of EN 60079-14.**

The terminal board of the sensor (converter) is accessible after unscrewing the lid of the head.

Connect the evaluation devices to the sensor with a cable with double insulation; internal wires with Cu core (sensor with converter) or compensation wiring (sensor without converter) 0.5 to 1.5 mm<sup>2</sup>. Sensors without converter connect with unarmoured shielded compensation or double insulated thermocouple wiring with cross section 0.5 to 1.5 mm<sup>2</sup> and outer diameter according to cable gland.

Seal the cable in the gland by prescribed tightening of the closing nut pursuant to instruction sheet of the gland Then secure it with clamp against pull-out.

**WARNING**

**The connecting cable must have a casing of thermoplastic, thermoset or elastomeric materials. The cable must be circular and compact, the filler or shell**



**must be extruded and the filler material, if used, must be non-absorbent. The length of the connecting cable must be at least min. 3 m. Temperature resistance of the cable shall comply with the ambient temperature!**

The cable insulation shall have chemical and mechanical resistances in compliance with the conditions, in which the cable will be installed. It is recommended supporting the cable along its length between the sensor and the follow-up device. In the environment with interfering signals, use shielded cable in the power supply circuit. Shielding may be only grounded (earthed) in one point. The cable should not be placed together with power cables.

In case of the sensor with HART protocol converter, the maximum length of wiring is defined by the arrangement of wires of the connecting cable. The total length of wiring may be up to 1500 m. It requires a twisted two-wire with shared shielding with the diameter of the cross section min. 0.5 mm<sup>2</sup>. The HART communicator is connected to the power supply loop of the sensor with converter pursuant to Figure 2.

To achieve reliable communication, resistor 250 Ω shall be introduced in the circuit of the output loop.

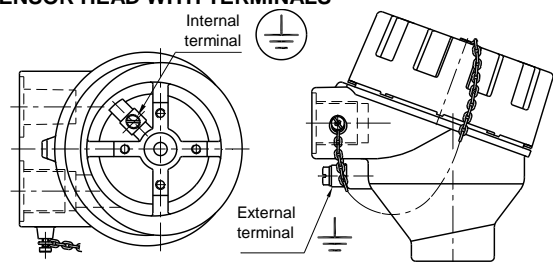
**WARNING**

**Programmable converter may not be connected to a computer or a HART communicator if the converter is located in explosive environment.**

The surface temperature of the converter must not exceed the maximum surface temperature for a given temperature class.

For installation in a dangerous area, a connection is required (placing on the same potential). You can use the terminals on the sensor head to do this.

The sensor need not be connected separately to the interconnection system if it is firmly attached and metallically connected to the components or piping that is connected to the interconnection system.

**SENSOR HEAD WITH TERMINALS****Maximum cross-section of wire for connection to external and internal terminals:**

Internal terminal: stranded wire 1.5 mm<sup>2</sup>, full wire 2.5 mm<sup>2</sup>

External terminal: stranded wire 4.0 mm<sup>2</sup>, full wire 6.0 mm<sup>2</sup>

If stranded wires are used for the interconnection, they shall be protected against fraying with a pressing hollow.

**CLOSING HEAD OF FIXED CLOSURE Ex d**

After electrical connection of the sensor, the lid of the head shall be fully tightened by hand, then released slightly to ensure matching with the closest groove against the securing pin and fixed with this screw against releasing. If the lid of the sensor is not tightened and secured with the above mentioned screw, the sensor does not comply with the requirements of fixed closure Ex d.

**WARNING:**

**Power supply of the sensor may not be connected before closing the fixed closure!**

**SENSOR INSTALLATION WITHOUT CONVERTER AND SENSOR WITH CONVERTER Ex ia TO ZONE 0 (20)****WARNING:**

**The user is responsible for ensuring that during operation in zone 0 is between the sensor head from an aluminium alloy and other equipment preclude any risk of ignition due to impact and friction.**



**The sensor without converter** can be used, in case of the installation pursuant to EN 60079-11, Art. 5.7 in the intrinsically safe circuit Ex ia according to EN 60079-25), as a simple equipment. For simple equipment, the maximum temperature can be determined from the value of the P<sub>0</sub> of the follower and the temperature class is determined.



**Sensor with converter Ex ia** can be used while adhering to the Ex ia parameters of the converter shall be complied with pursuant to the enclosed converter manual.

In intrinsically safe circuits, only insulated cables that are capable of withstanding an electrical strength test with a voltage equal to twice the voltage in the intrinsically safe circuit or 500 V eff (DC 750 V) must be used, with a larger value being taken.

When installing intrinsically safe circuits, including cables, do not exceed the maximum allowable inductance, capacity or ratio LiR and surface temperature. Permissible values are determined from the documentation of the connecting device or label. Place follow-up equipment out of the danger area. An intrinsically safe source approved for supplying intrinsically safe devices in accordance with EN 60079-11 must always be used.

The shield of the intrinsically safe circuit cable must be grounded in the same place as the intrinsically safe circuit, the connection must be outside the dangerous area. If the intrinsically safe circuit is isolated from the ground, the shield must be connected in one place to the protective interconnection system. This can be using the terminals on the sensor head.

**COMMISSIONING**

After the sensor installation, including closing the fixed closure, and connection of the follow-up (evaluation) device to the supply voltage (and the settlement period of the converter), the equipment is prepared for operation.



**WARNING**

**After installation must be require initial inspection equipment and installations according to EN 60079-17**



**OPERATION AND MAINTENANCE**

The sensor does not require any operation, maintenance and follow-up periodical revisions or permanent supervision of expert staff shall be carried out pursuant to EN 60079-17.



**WARNING**

**Any intervention into the sensor and its structure will result in a change of properties and can result in an explosion!**



**SENSOR UNINSTALLATION**



**WARNING**

**Warning: Temperature sensor is in design Ex and must be disconnected from the supply source before opening the lid of the head and releasing the cable gland in the explosive environment!**



Release the securing screw of the lid by ALLEN key 1.5 mm (a part of accessories). The terminal board of the sensor (converter) is accessible after unscrewing the lid of the head. Measuring insert of the sensor can be replaced and is uninstalled from the head after disconnecting the cable by releasing two screws.

Before a complete uninstallation of the sensor, the wire for mutual interconnection shall be released from the external terminal or the internal terminal on the head of the sensor.

Disconnect the connecting cable from the terminal board, then release it from the clamp on the outlet and from closing nut of the outlet. Unscrew the sensor from the thermowell; torque for releasing is approx. 70 Nm for thread M18 x 1,5, G1/2 a M20 x 1,5, approx. 50 Nm for thread M14 x 1,5 and approx.40 Nm for thread 1/2-14NPT. While releasing the screw-joint of the sensor, the thermowell may never be released.

**SPARE PARTS**

Spare parts shall be delivered by the manufacturer. Relevant measuring inserts can be ordered pursuant to the following table:

**EXAMPLE OF PURCHASE ORDER OF MEASURING INSERT**

Thermoelectric measuring insert without converter  
MV330 /375/ 1K2/JI  
6 pcs

SPECIFICATIONS		ORDERING NUMBER					
		MV330	/xxx/	x	x	x	/xxxx
Length of measuring insert [mm]			Pursuant to tab. 1				
ø measuring insert [mm]	6 ± 0,1			1			
	3 ± 0,1			3			
Sensing probe	Thermocouple K				K		
	Thermocouple J				J		
Accuracy class	1					1	
	2					2	
Connection of the terminal board and design of measuring ends of thermocouple or converter	Single thermocouple, insulated end						/JI
	Double thermocouple, independent end						/DU
Converter pursuant to tab. 1							/converter

To order the certified measuring inserts, specify the code according to Table 2 – Additional requirements – behind the ordering number.

The measuring inserts are marked according to Article DESIGNATION. Designation is completed with the ordering number.

Each delivery includes

- Delivery note
- Measuring insert pursuant to the purchase order
- Optional accessories to the measuring insert with a programmable converter
  - o Configuration program according to the required converter
  - o Communication modem (for serial port RS 232C) according to the required converter
- Accompanying technical documentation in Czech
  - o Product manual
  - o Product quality and completeness certificate, which also serves as the warranty certificate
  - o EU Declaration of Conformity (for design with converter Ex ia)

If it is established in the purchase contract or agreed otherwise, the following documentation can be also delivered with the product

- Calibration sheet (for calibrated design)
- EU Declaration of Conformity (for design with converter)
- Copy of EU-Type Examination Certificate pursuant to the Directive No 2014/34/EU for design with converter Ex ia

**WARRANTY**

The warranty period is 24 months from the receiving of the product by the customer, unless established otherwise in the contract. Rejection of defects shall be enforced in writing at the manufacturer within the warranty period. The rejecting side shall identify the product name, ordering and manufacturing numbers, date of issue and number of the delivery note, clear description of the occurring defect and the subject of the claim. If the rejecting side is invited to send the device for repair, it shall do so in the original package of the manufacturer and/or in another package ensuring safe transport.

The warranty shall not apply to defects caused by unauthorized intervention into the device, its forced mechanical damage or failure to comply with operation conditions of the product and the product manual.

**REPAIRS**

The sensors shall be repaired by the manufacturer. They shall be sent for repair in the original or equal package without accessories.

**DISABLING AND LIQUIDATION**

The product and its package do not include any parts that could impact the environment.

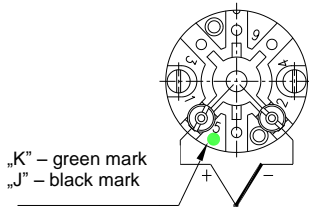
Products that are withdrawn from operation, including their packages (with the exception of products marked as electrical equipment for the purposes of return withdrawal and separate salvage of electrical waste), may be disposed of to sorted or unsorted waste pursuant to the type of waste.

The manufacturer realizes free return withdrawal of marked electrical equipment (from 13.8.2005) from the consumer and points out the danger connected with their illegal disposal. The package of the sensor can be recycled completely. Metal parts of the products are recycled, non-recyclable plastic materials and electrical waste shall be disposed of in accordance with applicable legislation.

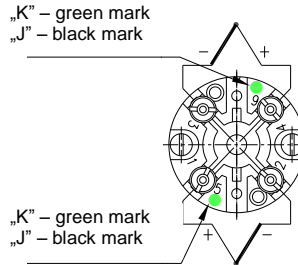
**FIGURE 1 - SCHEME OF CONNECTION OF TEMPERATURE SENSORS**

**SCHEME OF CONNECTION WITHOUT CONVERTER**

with single thermocouple



with double thermocouple



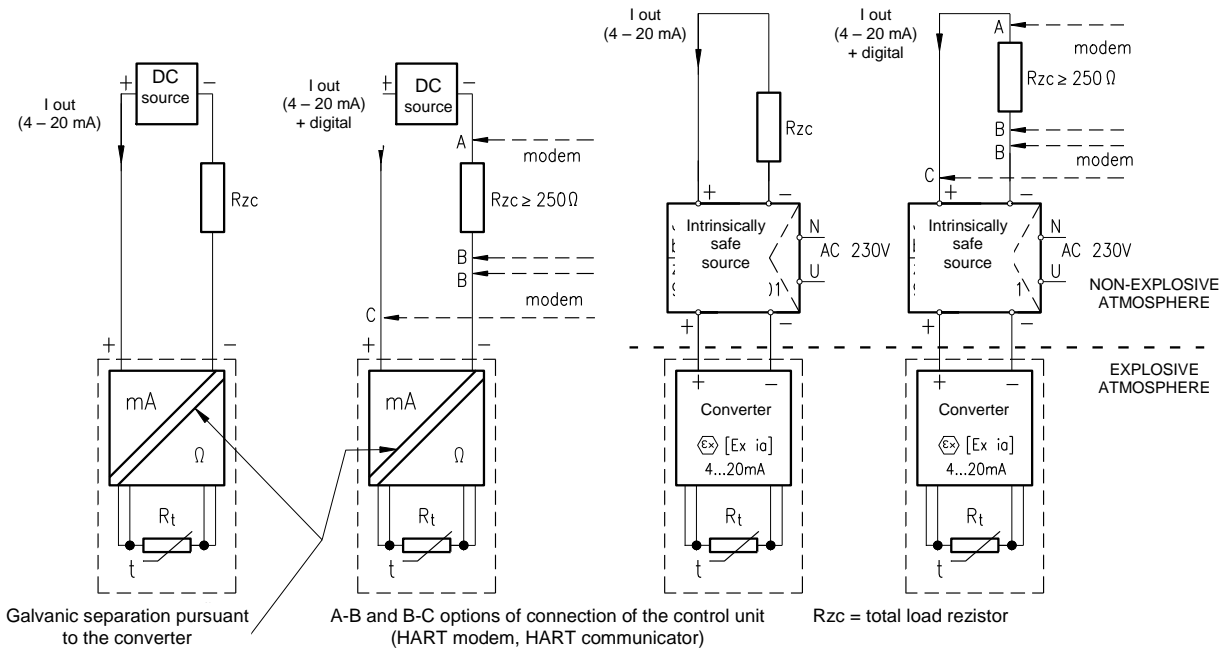
**SCHEME OF CONNECTION WITH CONVERTER AND DISPLAY**

with converter

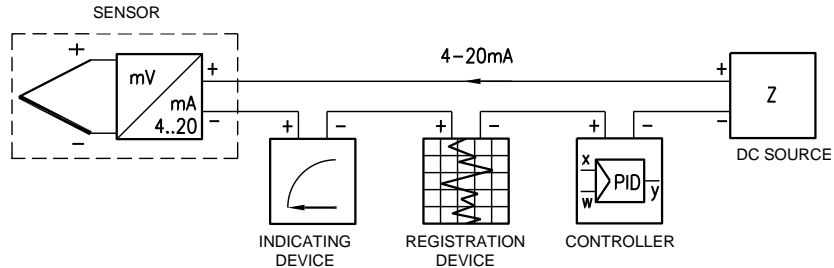
with converter with HART protocol

with converter Ex ia

with converter Ex ia with HART protocol

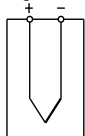


**FIGURE 2 - EXAMPLE OF OPERATION CONNECTION OF TEMPERATURE SENSOR WITH CONVERTER IN LOOP 4 - 20 mA**



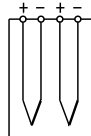
**FIGURE 3 - DESIGN OF MEASURING ENDS OF JACKETED THERMOCOUPLES (SCHEMATIC ILLUSTRATION)**

INSULATED END design I (standard for single design)



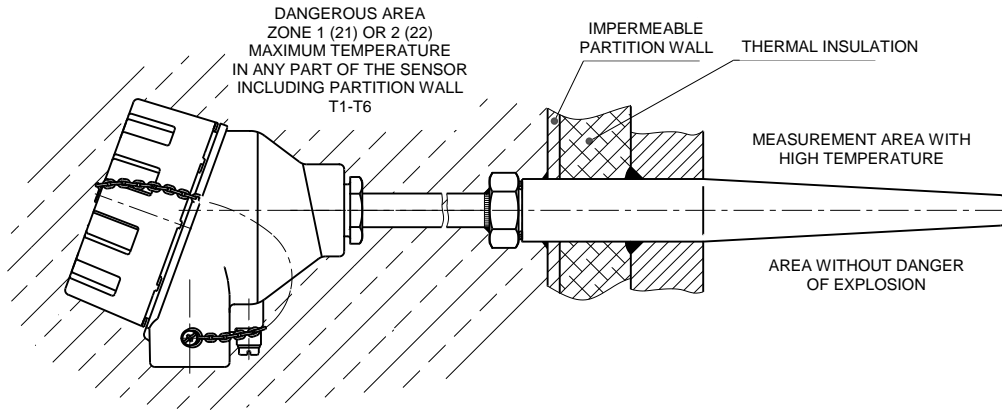
J1

INDEPENDENT END design U (standard for double design)

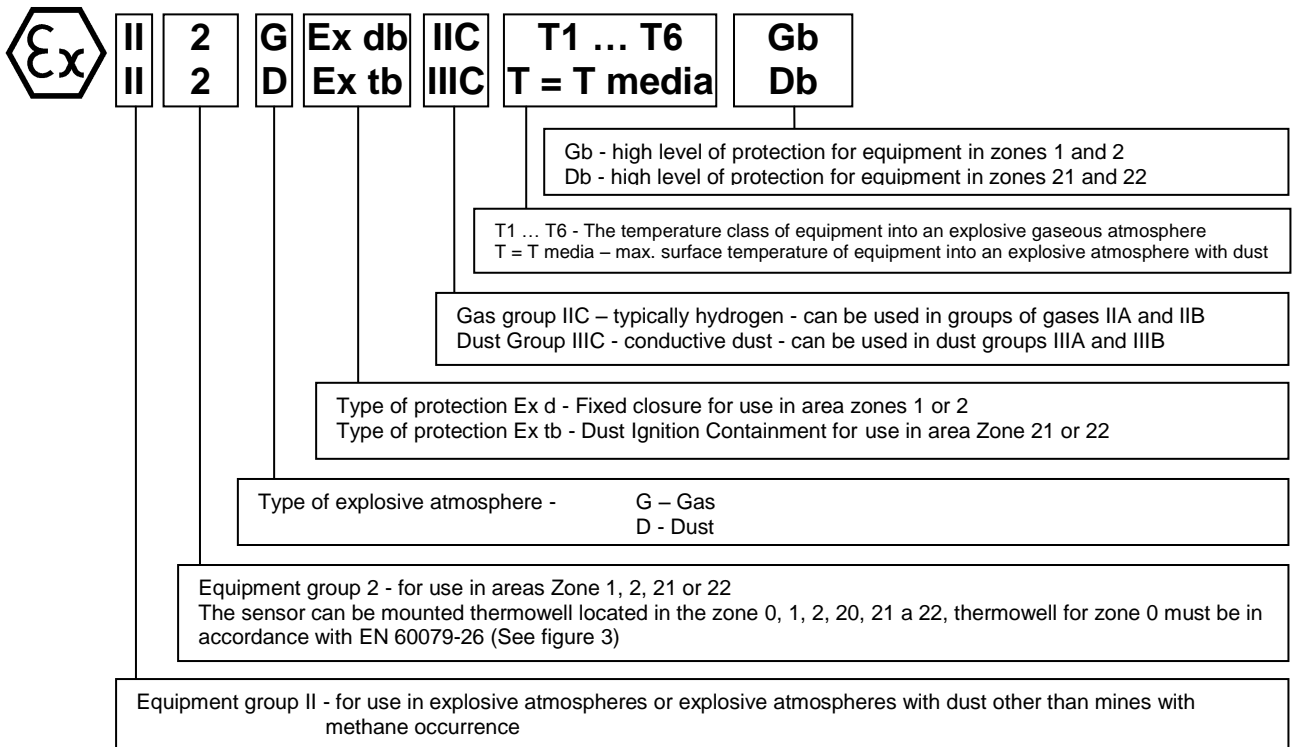


DU

**FIGURE 4 – EXAMPLE OF INSTALLATION OF TEMPERATURE SENSORS Ex d TO THERMOWELL DIN**  
(for cases when a higher upper limit of the measurement range is required than the required temperature class)

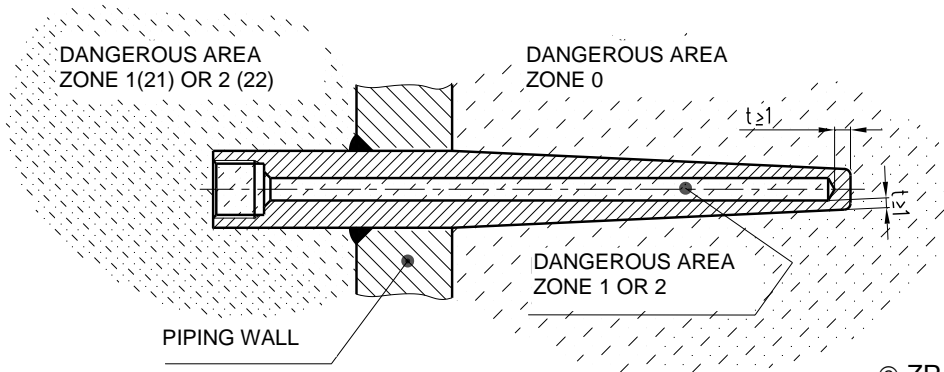


**FIGURE 5 – MARK OF NON-EXPLOSIVENESS**



**FIGURE 6 – THERMOWELL FOR TEMPERATURE SENSOR Ex d FOR ZONE 0 (pursuant to EN 60079-26)**

The thermowell, which is used in the function of the partition wall between the zones 1 or 2 and zone 0, shall be made of corrosion-resistant metal and with wall thickness  $t \geq 1$  mm.



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